



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBST2854-13
Job Sheet 173513



Part No: RBST2854-13

Job Qty: 4 ea

Part Name: Secondary Seat



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBST2854 Rev 1 IPP Rev A 18.03.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/8/18	0.00	0.00	Start Up Machining-4		18-4-8
110	CNC Lathe	4 pcs		3/9/18	0.00	1.00	MORI SL-154		18
120	QC	4 pcs		3/9/18	0.00	0.00	QC2		18
130	QC	4 pcs		3/9/18	0.00	0.00	QC8		18-04-12
150	Outsource	4 pcs		3/9/18	0.00	0.00	Outsource12		18-4-17
160	Packaging	4 pcs		3/9/18	0.00	0.00	Packaging2		18-4-17
170	QC	4 pcs		3/9/18	0.00	0.00	QC6		38
180	Packaging	4 pcs		3/9/18	0.00	0.00	Packaging3		APR 26 2018
210	QC21-SA	4 Ea		3/9/18	0.00	0.00			64137

Part Op 110 - 1-Machine as per FOLIO FB 990 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Descriptions: 120 - 3-Engrave P/N and "SECONDARY" using Marktronic engraver as per DWG.

150 - Issue P/O to Groupe Altech; PO 039630 - Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.250	MT-4140 QT-R1.250	.3600 ft (.09 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R1.250	0	25	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

5 PM Dart.lajeunesse.marie

Container No: S059084



Part: RBST2854-13

Job No: 173513

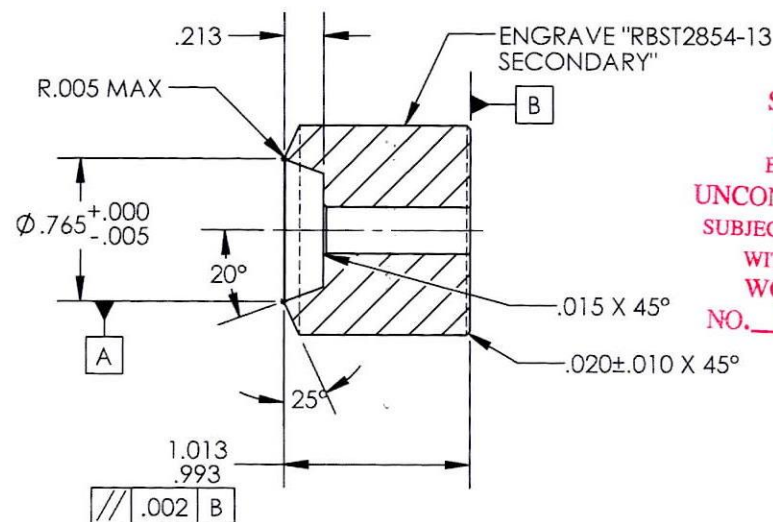
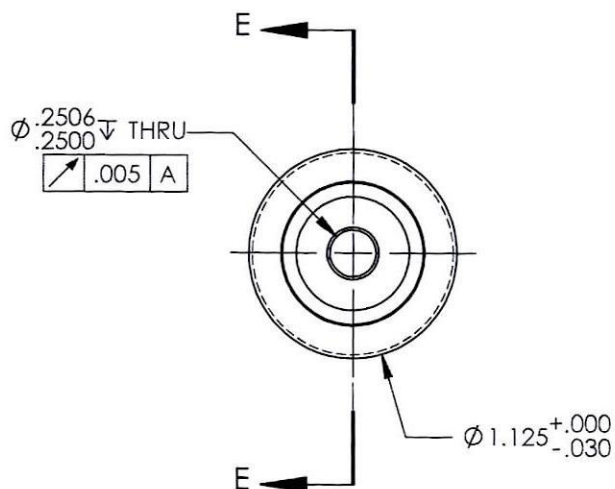
Serial No/Batch: S059084

Revision: 1
Inspector:

Date: 04/09/18

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1	14-0185	-13 CH'D ENGRAVE NOTE.			10/15/2014	DJN	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WRK ORDER
NO. 173099
MLJ
1802-26

SECTION E-E

(-13)

SECONDARY SEAT

DART AEROSPACE	
TITLE TRI-ROLLER SWAGING TOOL	
DWG NO. RBST2854-13	REV 1
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH BLACK OXIDE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	USED ON MODEL 212-310-701-103
DATE 5/20/2013	SHEET 8 OF 10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039630**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039630
PO Date: 4/17/18
Due Date: 4/24/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171787	RB T101444-3	Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/24/18	2 pcs	0 pcs 2x	2 pcs	\$17.1428571/pcs	\$34.29 At 18/04/24
2	171788	RB T101444-5	Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/24/18	3 pcs	0 pcs 3x	3 pcs	\$17.1428571/pcs	\$51.43 At 18/04/24
3	171789	RB T101444-7	Spacer -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/24/18	2 pcs	0 pcs 2x	2 pcs	\$17.1428571/pcs	\$34.29 At 18/04/24
4	173098	RBST2854-11	Primary Seat -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/24/18	4 pcs	0 pcs 4x	4 pcs	\$15.00/pcs	\$60.00 At 18/04/26

4/18/2018

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	173513	RBST2854-13	Secondary Seat -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/24/18	4 pcs	0 pcs ✓ 4x	4 pcs	\$15.00/pcs AF 18/10/26	\$60.00
Grand Total:										\$240.00
Order Notes										
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

Plex 4/18/18 10:23 AM dart.tsimiklis.chrisoula

CT.

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Certificat de Conformité / Certificate of Compliance

(008516-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008516 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
25-Apr-2018		Aman		039630				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
4	RBST2854-11 Rev.	RBST2854-11 BLACK OXIDE MIL-C-13924C CLASS 1	OXIDE-BLACK CH	4	4	0	0	0
5	RBST2854-13 Rev.	RBST2854-13 BLACK OXIDE MIL-C-13924C CLASS 1	OXIDE-BLACK CH	4	4	0	0	0

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Notes Additionnelles / Additional Notes

1 B07

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.